



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2282-041
Job Sheet 214338



Part No: D2282-041
Part Name: T Assembly


Job Qty: 30 pcs

25

DAS
21
9-89

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/20

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 12/28/20

Description:

Type: SOLD

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	30 pcs	12/28/20	12/28/20	0.00	5.24	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		MV Nov 16/20
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	QC 9	30 pcs	12/28/20	12/28/20	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		DAS 11-17-20
							QC 9 - 9		
130	QC 5	30 pcs	12/28/20	12/28/20	0.00	0.00	QC 5 - 10		DAS 50 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S313029



Part: D2282-041

Job No: 214338

Serial No/Batch: S313029

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/16/20

Plex 10/22/20 11:39 AM Dart.lajeunesse.marie

					QC 5 - 9	DAS	
					QC 5 - 50	50	11-17-20
					QC 5 - 30	89	
					QC 5 - 40		
					QC 5 - 61		
					QC 5 - 81		
					QC 5 - 82		
					Packaging 3 - 1 - B4B		
					Packaging 3 - 2 - B4B		
					Packaging 3 - 3 - B4B		
140 Packaging 3-1 - Stock - B4B 30 pcs <i>25 pcs MHL</i>	12/28/20	0.00 0.00			Packaging 3 - 4 - B4B		
					Packaging 3 - 5 - B4B	DAS	
					Packaging 3 - 6 - B4B	28	
					Packaging 3 - 7 - B4B	9-89	
					Packaging 3 - 8 - B4B		
					Packaging 3 - 9 - B4B		NOV 17 2020
					Packaging 3 - 10 - B4B		
					Packaging 3 - 11 - B4B		
					Packaging 3 - 12 - B4B		
					Packaging 3 - 13 - B4B		
					Packaging 3 - 14 - B4B		
					Packaging 3 - 15 - B4B		
					Packaging 3 - 16 - B4B		
					Packaging 3 - 17 - B4B		
					Packaging 3 - 18 - B4B		
					Packaging 3 - 19 - B4B		
					Packaging 3 - 20 - B4B		
					Packaging 3 - 21 - B4B		
					Packaging 3 - 22 - B4B		
					Packaging 3 - 23 - B4B		
					Packaging 3 - 24 - B4B		
					Packaging 3 - 25 - B4B		
					Packaging 3 - 26 - B4B		
					Packaging 3 - 27 - B4B		
					Packaging 3 - 28 - B4B		
					Packaging 3 - 29 - B4B		
					Packaging 3 - 30 - B4B		
					Packaging 3 - 31 - B4B		
					Packaging 3 - 32 - B4B		
					Packaging 3 - 33 - B4B		
					Packaging 3 - 34 - B4B		
					Packaging 3 - 35 - B4B		
					Packaging 3 - 36 - B4B		
					Packaging 3 - 37 - B4B		
150 QC 21 - SA	30 pcs	12/28/20	0.00 0.00		QC 21 - SA - 21	DAS	
					QC 21 - SA - 70	21	NOV 17 2020
					QC 21 - SA - 9	9-89	
					QC 21 - SA - 77		
					QC 21 - SA - 28		

Part Op 100 - 1-Weld as per D2282-041 'T' Handle Assembly Grind chamfers and ensure full penetration as per dwg D2282
 Descriptions: *****brush weld right after welding, to take color off ***** A/RER316L SS Filling Rod *M139023*
 110 - QC9- Inspect visual per QSI004- Fusion Welds
 130 - QC5- Inspect part completeness to step on W/O
 140 - Identify as per dwg & Stock Location: LOCATION : GA
 150 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2282-3	Tube	30 pcs (1 ea)	100-Large Fab - Welded Assy-1	5246713
D2282-5	Tube	30 pcs (1 ea)	100-Large Fab - Welded Assy-1	5259240

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D2282-3	30	34	0
	D2282-5	30	25	0

Part Specifications
Specifications could not be found.

Plex 10/22/20 11:39 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					